

	MAX. FRAME SIZE (IN.)	IMPACT
French Door	74 7/8 x 98 19/32	NO
Transom	74 7/8 x 29 1/2	NO
,	APPLICABLE FOR SINGLE UNITS ONLY	

Frame Anchor Requirements Table			
FRAME/CLIP TO OPENING FASTENER TYPE	MINIMUM EMBED	MINIMUM EDGE DIST.	
#10 PFH screws into frame and wood substrate	1-1/4"	See pg. 2&3	
#8 PFH Zinc treated screws into clip and wood substrate at an angle	1 - 1/2"		
#8 PFH Zinc treated screws into clip and frame	FULL	See pg. 2&3	

Installation Method		
Installation Clips	Screws thru the Frame	
Transom	Transom	
Sides = 14-3/4" from corners	Sides = #10 PFH screws spaced 18-3/4" from	
Head = 18-3/4" from corners and on center.	corners and 19-3/4" on center	
Sill = 18-3/4" from corners and on center	Head = #10 PFH screws spaced 18-3/4" from	
(individual units only)	corners and 19-3/4" on center	
	Sill = #10 PFH screws spaced 5" from corners	
French Door	(individual units only)	
Sides = 19-3/4" from corners and 19-3/4" on	French Door	
center	Sides = #10 PFH screws spaced 18-3/4" from	
Head = 18-3/4" from corners and 18-3/4" on	corners and 19-3/4" on center	
center (individual units only)	Head = #10 PFH screws spaced 18-3/4" from	
Sill = None - see screw installation	corners (individual units only)	
	Sill = #10 PFH screws spaced 18-3/4" from	
	corners	

GENERAL NOTES

- 1. These units have been tested, analyzed, Hallmark certified, and FBC approved.
- 2. Bucking, openings, and bucking fasteners must be properly designed and installed to transfer wind loads to the structure. The unit was tested with 1/2" rough opening gap.
- 3. These units were tested with ponderosa pine bucks, Florida building code requires preservative treated southern pine bucks.
- All hardware and fasteners shall be in accordance with these drawings and may not vary unless specifically mentioned on the drawings.
 These units have been tested in accordance with and meet the requirements of the Florida Building Code.
- 6. Impact shutters are required only with non-impact units.

mull end (Installation Clips installed reversed)

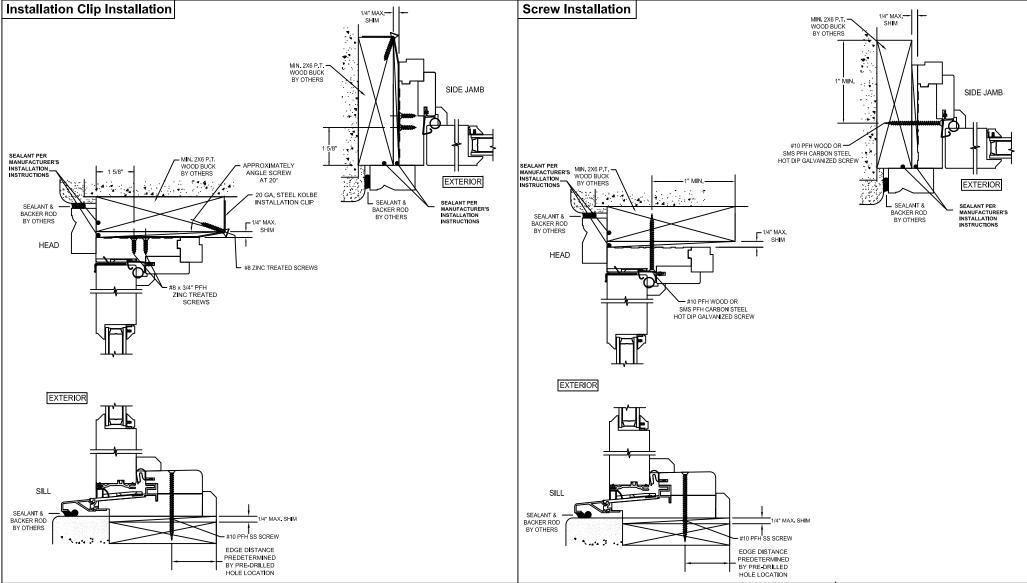
- 7. All anchors shall be installed as specified on these drawings. Specified embedment base material shall be beyond wall finish or stucco.
- 8. Testing of one wood species covers all other species with an equal or higher modulus of elasticity and modulus of rupture.
- 9. Testing of primed covers testing of clad as long as cladding is not structural (extruded), or wraps around the gasket.
- 10. Testing of windows and doors with a given width and thickness of solid stiles and rails, covers products with wider and thicker solid stiles and rails provided that construction details are consistent.
- 11. Any fixed geometric shape that fits within the tested/approved size for a particular product type is qualified by the rectangular shape(s) provided that the frame, sash, panels, components, and construction
- 12. All fixed shaped units must fit inscribed into the allowable rectangular units and be governed by allowable design pressure or the respective rectangular unit.
- 13. Shims need to be located a maximum of 4" from each corner and a maximum of 4" from each anchor location.
- 14. Testing of a combination assembly qualifies the individual units of that assembly with width & height less than or equal to the individual test unit size. Anchorage of the individual units shall be at all perimeter locations in accordance with these drawings.



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Heritage Series Outswing Entrance French Door with Transom

FL	_# 27680	R&D No. 19028	
	Revision	Drawn By: MTO	
Α		Date: 10/15/19	
В		Sheet: 1 of 3	
С		Drawing No. 19028	



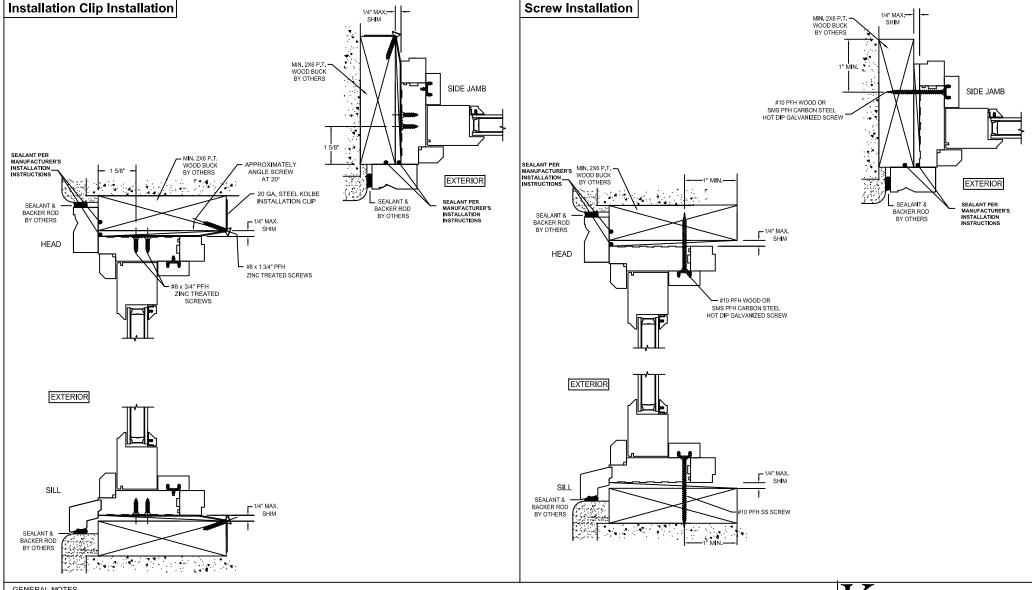
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 5. These units have been tested in accordance with and meet the requirements of the Florida Building Code.
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Heritage Series Outswing Entrance French Door with Transom

FL# 27680 R&D No. 19028 Drawn By: MTO Revision Date: 10/15/19 Sheet: 2 of 3 Drawing No. 19028A



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Heritage Series Outswing Entrance French Door with Transom

FL# 27680		R&D No. 19028
	Revision	Drawn By: MTO
Α		Date: 10/15/19
В		Sheet: 3 of 3
С		Drawing No. 19028B